

ARCOR®
EPOXY TECHNOLOGIES™

ARCOR Epoxy Inc.

PO Box 273 So. Dennis, MA 02660
 Tel:800-878-9593 Fax: 888-878-9593

Material Safety Data Sheet

Material S-30 Prime Activator

Date Prepared 08/02/01

Emergency Telephone	Day: 800-878-9593
	Night: 800-878-9593

HAZARDOUS INGREDIENTS	CAS NUMBER	OSHA PEL	ACGIH TLV	Other
Alkyl Amines	25620-58-0	not established	not established	
Alkyl Amines	107-15-3		not established	10 ppm
Benzyl Alcohol	100-51-6	not established	not established	
Amine Epoxy Adduct	NJ# 29943300 001-5719	not established	not established	

Health Hazard Data

Routes Of Entry

Skin, Ingestion, Inhalation

Health Hazards

Skin: Dermal irritation; Eyes: Eye Irritation

Ingestion: Gastrointestinal Irritation

Inhalation: Respiratory Irritation

Signs and Symptoms of Exposure

Skin: Reddening, Swelling, Rash, Blistering, Scaling

Ingestion: Dizziness, Weakness

Inhalation: Burning in nose & throat, Chest pains

Eyes: Pain, tearing, Reddening, Swelling

Medical Conditions Aggravated By Exposure

Skin and Eye conditions

Emergency and First Aid Procedures

Skin: Immediately remove with clean cloth, wash with soap and water. If irritation persists get medical advice.

Ingestion: DO NOT INDUCE VOMITING. Drink lots of water and consult physician immediately.

Inhalation: If symptoms occur move to fresh air and consult physician immediately.

Eyes: Flush with clean water for 15 minutes. Consult Physician if irritation persists.

Physical/Chemical Characteristics

Boiling Point	Not Applicable	Melting Point	Not Applicable
Vapor Pressure	Not Applicable	Evaporation Rate	Negligible
Vapor Density	Not Applicable	Specific Gravity	1.50 @ 25 C
Appearance & Odor	White, viscous liquid, strong amine odor		
Solubility in Water	partially soluble		

Precautions For Safe Handling and use

Flash Point	>100 C (closed cup)
Flammable Limits	LEL: not available UEL: not available
Extinguishing Media	Dry Chemical, Carbon Dioxide, Foam, Water Spray
Special Fire Fighting Procedures	Full emergency equipment with self-contained breathing apparatus and full protective clothing should be worn by firefighters. No skin should be exposed
Unusual Fire and Explosion Hazards	Decomposition and combustion products may be hazardous.

Reactivity Data

Stability	Stable
Stability Conditions To avoid	Not Applicable
Incompatibility (materials to avoid)	Strong Oxidizing Agents, acids, bases
Hazardous Decomposition Products	Carbon Monoxide & Irritating Toxic Fumes
Hazardous Polymerization	Will not occur

Precautions For Safe Handling and use

Spillage	Absorb with inert material e.g. earth or sand. Sweep into labeled containers. Flush area with detergent and water.
Waste Disposal	Dispose of in accordance with Federal, State & Local Regulations
Precautions For Handling and Storage	Store in tightly closed containers in cool dry place. Avoid high temperatures and ignition sources
Hygiene Practices	Do not eat, drink, smoke when using. Remove contaminated cloths and wash before reuse. Wash hands and exposed skin with soap and water.

Control Measures

Respiratory Protection	Not required in normal use. NIOSH respirator if spraying
Ventilation	When suitable natural ventilation is not available provide local exhaust ventilation especially when spraying.
Other Protective Measures	Provide all workers with permeation resistant gloves (butyl rubber), safety glasses. Cover as much skin as possible. Do not wear contact lenses while handling.

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Material Safety Data Sheet

Material

S-30 Prime Base

Date Prepared 08/02/01

Emergency Telephone	Day: 800-878-9593
	Night: 800-878-9593

HAZARDOUS INGREDIENTS	CAS NUMBER	OSHA PEL	ACGIH TLV	Other
Diglycidyl Ether of Bisphenol F	28064-14-4	not established	not established	
Diglycidyl Ether of Cyclohexane Dimethanol	14228-73-0	not established	not established	

Health Hazard Data

Routes Of Entry
 Skin, Ingestion, Inhalation

Health Hazards
 Skin: Dermal irritation; Eyes: Eye Irritation
 Ingestion: Gastrointestinal Irritation
 Inhalation: Respiratory Irritation

Signs and Symptoms of Exposure
 Skin: Reddening, Swelling, Rash, Blistering, Scaling
 Ingestion: Dizziness, Weakness
 Inhalation: Burning in nose & throat, Chest pains
 Eyes: Pain, tearing, Reddening, Swelling

Medical Conditions Aggravated By Exposure
 Skin and Eye conditions

Emergency and First Aid Procedures
 Skin: Immediately remove with clean cloth, wash with soap and water. If irritation persists get medical advice.
 Ingestion: DO NOT INDUCE VOMITING. Drink lots of water and consult physician immediately.
 Inhalation: If symptoms occur move to fresh air and consult physician immediately.
 Eyes: Flush with clean water for 15 minutes. Consult Physician if irritation persists.

Physical/Chemical Characteristics

Boiling Point	Not Applicable	Melting Point	Not Applicable
Vapor Pressure	Not Applicable	Evaporation Rate	Negligible
Vapor Density	Not Applicable	Specific Gravity	1.5 @ 25 C
Appearance & Odor	color indicated on Label, viscous liquid, sweet odor		
Solubility in Water	insoluble		

Precautions For Safe Handling and use

Flash Point
 >100 C (closed cup)

Flammable Limits
 LEL: not available UEL: not available

Extinguishing Media
 Dry Chemical, Carbon Dioxide, Foam, Water Spray

Special Fire Fighting Procedures
 Full emergency equipment with self-contained breathing apparatus and full protective clothing should be worn by firefighters. No skin should be exposed

Unusual Fire and Explosion Hazards
 Decomposition and combustion products may be hazardous.

Precautions For Safe Handling and use

Spillage
 Absorb with inert material e.g. earth or sand. Sweep into labeled containers. Flush area with detergent and water.

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Hazardous Polymerization
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Control Measures

Respiratory Protection
 Not required in normal use. NIOSH respirator if spraying

Ventilation
 When suitable natural ventilation is not available provide local exhaust ventilation especially when spraying.

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 Provide all workers with permeation resistant gloves (butyl rubber), safety glasses. Cover as much skin as possible. Do not wear contact lenses while handling.